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R-MODEL 1
 (FIVE AXIS AT A TIME)
 REFERENCE MANUAL
 R-018900

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OTC Robotics Corporation
 Auburn Hills, Michigan



Workpiece zero point offset values can be read and written.

Table 17.2(j) System variables for workpiece zero point offset values

Variable number	Function
#5201	First-axis external workpiece zero point offset value
⋮	⋮
#5208	Eighth-axis external workpiece zero point offset value
#5221	First-axis G54 workpiece zero point offset value
⋮	⋮
#5228	Eighth-axis G54 workpiece zero point offset value
#5241	First-axis G55 workpiece zero point offset value
⋮	⋮
#5248	Eighth-axis G55 workpiece zero point offset value
#5261	First-axis G56 workpiece zero point offset value
⋮	⋮
#5268	Eighth-axis G56 workpiece zero point offset value
#5281	First-axis G57 workpiece zero point offset value
⋮	⋮
#5288	Eighth-axis G57 workpiece zero point offset value
#5301	First-axis G58 workpiece zero point offset value
⋮	⋮
#5308	Eighth-axis G58 workpiece zero point offset value
#5321	First-axis G59 workpiece zero point offset value
⋮	⋮
#5328	Eighth-axis G59 workpiece zero point offset value

NOTE

Variables #5201 to #5328 are optional variables for the workpiece coordinate systems.

• Workpiece coordinate system compensation values (workpiece zero point offset values)



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